# **CLM-70**



### CAPACITIVE LEVEL METER

For continuous level measurement of liquids, bulk solids and powders in all branches of industry









- For continuous level measurement of liquids and bulk solids in all industrial branches
- · A wide range of applications, direct installation in storage tanks, vessels, silos, sumps etc.
- Variants with rope, rod or co-axial electrodes
- Variants with fully coated electrodes for aggressive or electrically conductive media
- · Measured data in real time on the display (OLED or LCD)
- Current output 4-20 mA with HART® communication
- As compared with non-contact level meters, measurement is working in full range (no dead zone at the beginning and end of the electrode)
- · Contrary to radar level meters, media with extremely low dielectric constants (ε,) are measured
- · Copying the configuration between level meters using the display module

Supply voltage	18 36 V DC
Output	4 20 mA (two-wire), HART®
Current output resolution	10uA
Capacity range	0 3000 pF
Resolution	0.01 pF for capacities 0 300 pF 0.1 pF for capacities 300 3,000 pF
Temperature error (for a temperature range from -30 to 70 °C)	<1 pF up to 100 pF <1% of the measured value 100 3,000 pF
Measuring frequency	100 800 kHz
Non-linearity (electronics)	max. 1%
Damping (time constant)	Adjustable 0 99 sec
Maximum slew rate	<1 sec (0 100%); for damping 0 sec
Current output error	max. 80 uA
Display / settings	display module
Protection class	IP67
Maximum length of measuring electrodes	see dimensional drawing
Ambient temperature range	-30°C +70°C
Recommended cable	PVC 2× 0.75 mm² shielded
Maximal resistance of current output load R <sub>max</sub> for voltage - 24V DC / 22V DC / 20V DC	270Ω / 180Ω / 90Ω 1)
Cable gland tightening torque	3 Nm
Weight – without electrode	approx. 0.5 kg (1 kg NT variant)

1) Including resistor 250R with connection with HART.

### **BASIC FEATURES AND USE**

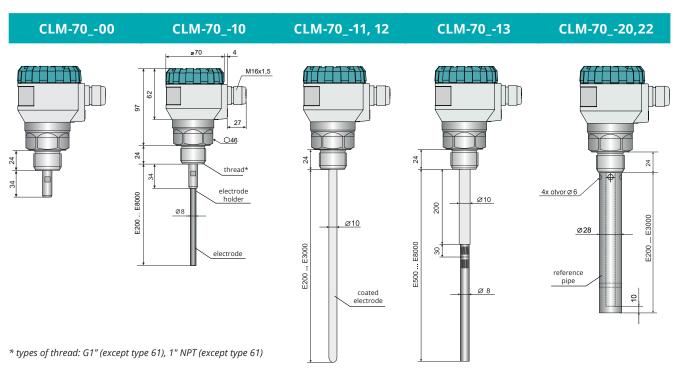
Capacitive level meters CLM-70 are compact measuring devices consisting of the level meter body and a measuring electrode. The level meter body contains measurement electronics and a display module. The electronics measure the electrical capacity of the electrode system, which depends on the level height. The level meter's electrical output corresponds to the capacity (level height) and the measured data are shown on the meter's display.

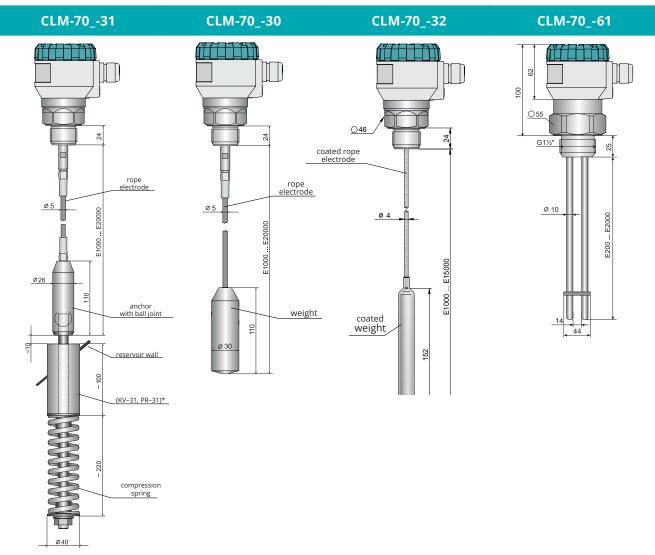
The level meter can be adjusted by means of a display and adjustment module positioned at the top of sensor under the transparent lid. The level meter has a 4–20 mA current output with HART® communication. The level meter is fed by means of a cable connected to the terminal block located under the display and adjustment module.

Level meters are available in several sensing electrode modifications (rod and rope-type electrodes). Electrodes may be coated with insulation, which is important for their functioning in the case of adherent, electrically conductive and aggressive media. Rod electrodes are also available in a version provided with a reference tube or a pair of parallel electrodes for measuring liquids in non-conductive tanks.

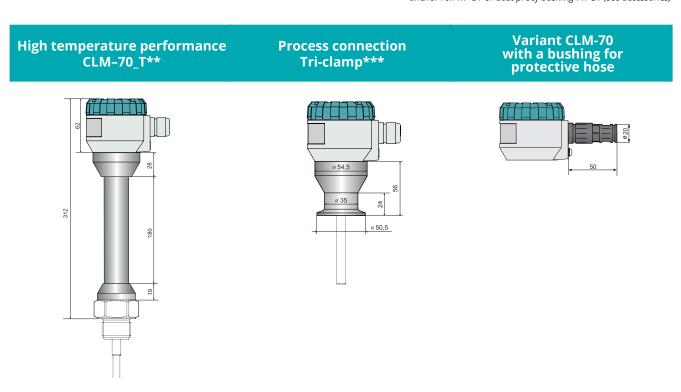
VARIANT	ſΥ	
název	typ elektrody	délka elektrody
CLM-7000	Without electrode	
CLM-7010	Uncoated stainless steel rod electrode for level measurement of electrically non-conductive liquids (oils, diesel fuel) and bulk solids	0,2 8 m
CLM-7011	Coated stainless steel rod electrode (PFA) with enhanced resistance to penetration (diffusion) of vapours and gases. For level measurement of water and other electrically conductive liquids in food processing, pharmaceutical, and chemical industries	0,2 3 m
CLM-7012	Coated stainless steel rod electrode (FEP), suitable for level measurement of water and other electrically conductive liquids. Also suitable for impure liquids in metallic tanks, concrete sumps, etc.	0,2 3 m
CLM-7013	Semi-coated stainless steel rod electrode (FEP) for level measurement of electrically non-conductive liquids in environments where partial condensation of vapours on the electrode may occur	0,5 8 m
CLM-7020	Uncoated stainless steel rod electrode with reference tube for level measurement of unpolluted and electrically non-conductive liquids (oil, diesel fuel, petrol)	0,2 3 m
CLM-7022	Coated stainless steel rod electrode (FEP) with reference tube for level measurement of clean electrically conductive liquids (e.g. in plastic and glass tanks) and for higher measuring accuracy	0,2 3 m
CLM-7030	Uncoated stainless steel rope electrode and weight for level measurement of bulk solids (sand, flour, cement, etc.)	1 20 m
CLM-7031	Uncoated stainless steel rope electrode and coated dynamic anchor for measurement of bulk solids in taller silos	1 20 m
CLM-7032	Fully coated stainless steel rope electrode and weight (FEP rope insulation, FEP weight insulation), designed for level measurement of electrically conductive and non-conductive liquids	1 15 m
CLM-7061	Two coated stainless steel rod electrodes (PFA electrode insulation, PTFE head) for level measurement of aggressive liquids	0,2 2 m

### **DIMENSIONS**





\* anchor roll KV-31 or dust proof bushing PR-31 (see accessories)



<sup>\*\*</sup> Except type CLM-70\_-61 \*\*\* Only for type CLM-70\_-11(12, 13, 32)

## **TECHNICAL SPECIFICATIONS**

DISPLAY MODULE				
Display type		matrix OLED, LCD <sup>1)</sup>		
Resolution		128 × 64 pixels		
Digit height / Number of displayed digits of the measured quantity		9 mm / 5 digits		
Display solour	OLED	yellow		
Display colour	LCD	black with white backlight		
Type of keys		membrane type with low travel distance		
Ambient temperature range	OLED	-30 +70 °C		
Ambient temperature range	LCD	-20 +70 °C		
Weight		46 g		

<sup>1)</sup> OLED – suitable for internal applications and applications at reduced lighting levels. LCD – suitable for outdoor applications, especially with direct sunlight.

USED MATERIALS		
Sensor part	Variants	Standard material
Lid	All types	aluminium alloy with coating
Glass	All types	polycarbonate
Body	All types	aluminium alloy with coating
Housing with thread	All types, except 61	St. Steel W. Nr. 1.4404 (AISI 316 L )
or with Tri-Clamp	CLM-7061	mat. PTFE
Electrode	CLM-7010(11,12,13,20,22,61) CLM-7030(31,32)	St. Steel W. Nr. 1.4404 (AISI 316 L ) St. Steel W. Nr. 1.4401 (AISI 316 )
Electrode coating	CLM-7011,61 CLM-7012, 13,22,32	PFA FEP
Reference tube	CLM-7020,22	St. Steel W. Nr. 1.4301 (AISI 304)
Weight	CLM-7030,31	St. Steel W. Nr. 1.4301 (AISI 304)
Weight coating	CLM-7032	PTFE
Anchorage	CLM-7031	Steel / St. Steel W. Nr. 1.4401 (AISI 316)
Display module	All types	plastic material POM
Cable gland	CLM-70N(NT, Xi, XiT) CLM-70Xd(XdT)	plastic - polyamide metal - nickel-plated brass

PROCESS CONNECTION				
Name	Dimension	Marking		
Pipe thread	G 1" (G1½ for type CLM-7061)	G1 (G1½ for type 61)		
Tapered pipe thread	NPT 1"	NPT		
Seamless connection – Tri-Clamp	ø 50.5 mm	CI50		

DEVICE CLASSIFICATION (according to EN 60079-10-1 and EN 60079-10-2)			
Sensor performance	Electrode type	Device classification	
CLM-70N	all types	Basic performance for use in non-explosive areas.	
CLM-70NT	all types	High-temperature performance for use in non-explosive areas (max. 200 °C)	

TEMPERATURE AND PRESSURE RESISTANCE					
Performance variant	Temperature tm	Temperature tp	Temperature ta	Max. overpressure for temperature tp	
remormance variant	remperature till	remperature tp		Up to 30 °C	Up to 85 °C
CLM-70N-10	-40°C +300 °C	-40°C +85 °C	-30°C +70 °C	15 MPa	10 MPa
CLM -70N-11(12,13)	-40°C +200 °C	-40°C +85 °C	-30°C +70 °C	4 MPa	2,5 MPa
CLM-70N-20	-40°C +200 °C	-40°C +85 °C	-30°C +70 °C	15 MPa	10 MPa
CLM -70N-22	-40°C +200 °C	-40°C +85 °C	-30°C +70 °C	4 MPa	2 MPa
CLM-70N-30 (31 s KV)	-40°C +200 °C	-40°C +85 °C	-30°C +70 °C	15 MPa	10 MPa
CLM-70N-31 s PR	-40°C +130 °C	-40°C +85 °C	-30°C +70 °C	15 MPa	10 MPa
CLM-70N-32	-40°C +130 °C	-40°C +85 °C	-30°C +70 °C	1 MPa	0.5 MPa
CLM-70N-61	-40°C +200 °C	-40°C +85 °C	-30°C +70 °C	0.1 MPa	0.1 MPa

TEMPERATURE RESISTANCE (high-temperature performance)					
Performance variant	Temperature tm	Temperature tp	Temperature ta		
CLM-70NT-10	-40°C +300 °C	-40°C +200 °C	-30°C +70 °C		
CLM -70NT-11(12,13)	-40°C +200 °C	-40°C +200 °C	-30°C +70 °C		
CLM-70NT-20(22)	-40°C +200 °C	-40°C +200 °C	-30°C +70 °C		
CLM-70NT-30 (31 s KV)	-40°C +200 °C	-40°C +130 °C	-30°C +70 °C		
CLM-70NT-31 s PR	-40°C +130 °C	-40°C +130 °C	-30°C +70 °C		
CLM-70NT-32	-40°C +130 °C	-40°C +130 °C	-30°C +70 °C		
CLM-70NT-61	-	-	-		

PRESSURE RESISTANCE (high-temperature performance)					
Performance variant	Maximum overpressure for temperature tp				
remonitance variant	Up to 30 °C	Up to 85 °C	Up to 130 °C	Up to 160 °C	Up to 200 °C
CLM-70NT-10(20, 30)	15 MPa	10 MPa	3 MPa <sup>1)</sup>	2 MPa <sup>1)</sup>	1 MPa <sup>1)</sup>
CLM -70NT-11(12,13,22)	4 MPa	2.5 MPa	2 MPa	1.5 MPa	0.3 MPa
CLM-70NT-32	1 MPa	0.5 MPa	0.1 MPa	-	-
CLM-70NT-61(31)	-	-	-	-	-

<sup>1)</sup> The above-mentioned values do not apply to hot water, aqueous solutions and steam, in such cases the use must be consulted with the manufacturer.

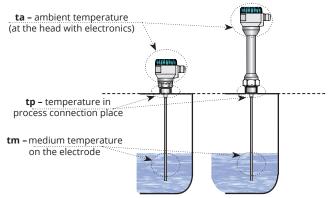


Fig. 1: Illustration of temperature measurement areas

### **ELECTRICAL CONNECTION**

The level meter is connected to the follow-up (evaluation) device using a suitable cable with an outer diameter of 6-8 mm by means of screw terminals located under the display module. The recommended wire cross-section is 2× 0.5–0.75 mm<sup>2</sup> (shielded) for the current version. The positive pole (+U) is connected to the (+) terminal, the negative pole (0 V) to the (-) terminal, and the shield (only for shielded cables) is connected to the  $(\bot)$  terminal.

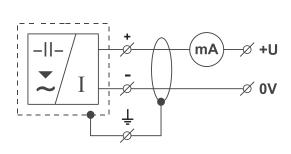


Fig. 2: Connection diagram of level meter with current output CLM-70 - - - I

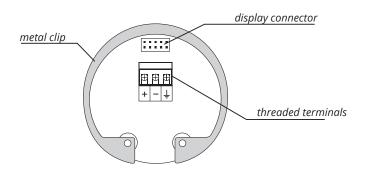


Fig. 3: Internal view of threaded terminals of level meter with current output CLM-70\_-\_-I

### **SETTING ELEMENTS**

The settings are made using 3 buttons located on the DM-70 display module. All setting items are available in the menu of the level gauge.

#### Button OK



- access to the setting menu
- acknowledgement of the selected menu item
- cursor movement in line
- saving settings

#### Button (+)

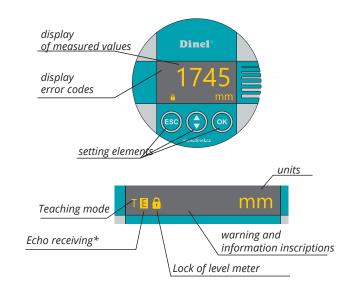


- navigation in menu
- changing values

#### Button (ESC)



- cancelling changes
- moving up a level



\* Slow flashing while the reflected signal (echo) is received from the measured level.



connect a display module (or it can be configured via HART). When the set-up is complete, the display module can be disconnected and the level meter takes measurements without it.

### STATUS AND FAILURE SIGNALIZATION

· Status indication (lower left corner of the display):

symbol 🧗

 - lights permanently - the level meter is locked against unauthorized settings; a password is required for unlocking (see MENU - PASSWORD)

Warning signs:

**FIXED OUTPUT** – the output current is fixed to a constant value (see MENU – DIAGNOSTIC – CURRENT) **LOW POWER** – low supply voltage (it must be within the specified range – see TECHNICAL SPECIFICATIONS)

NO PASSWORD - when changing the locked level meter settings

**NO DATA AVAILABLE** – display module doesn't communicate with the electronics of the level meter (e.g. incorrectly inserted display module into connector or measuring module is not functional).

· Information signs:

**CAPACITY** – actual capacity displayed (see DIAGNOSTIC – CAPACITY) **CURRENT** – actual current displayed (see DIAGNOSTIC – CURRENT)

· Error codes:

(see chapter 21. Error Codes)

### ORDER CODE AND CORRECT SPECIFICTION EXAMPLE

#### PRODUCT

CLM-70

#### **PERFORMANCE**

- **N** basic performance for non-explosive area
- NS for non-explosive area, stainless steel housing and lid, can only be selected for electrical connection S1
- NT high temperature performance for non-explosive area
- NTS high temperature performance for non-explosive area, stainless steel housing and lid, only for S1

#### **TYPE AND PERFORMANCE OF ELECTRODE**

- oo without electrode, G1Y, G11/2, Cl50, Cl64 process connection cannot be selected
- 10 uncoated stainless steel rod electrode, length 0.2 ... 8 m, G1Y, G1½, Cl50, Cl64 process connection cannot be selected
- 11 fully coated stainless steel rod electrode (PFA insulation), length 0.2 ... 3 m, NPT, G1½ process connection cannot be selected
- fully coated stainless steel rod electrode (FEP insulation), length 0.2 ... 3 m, NPT, G1½ process connection cannot be selected
- 13 semi-coated rod electrode (FEP insulation), length 0.5...8 m, NPT, G1½ process connection cannot be selected
- uncoated stainless steel rod electrode with reference tube, length 0.2 ... 3 m, can only be used with G1 process connection
- coated stainless steel rod electrode with reference tube (FEP insulation), length 0.2 ... 3 m, can only be used with G1 process connection
- uncoated rope electrode, length 1 ... 20 m, G1Y, G1½, Cl50, Cl64 process connection cannot be selected
- 31 uncoated rope electrode with anchor, length 1 ... 20 m, G1Y, G1Y, Cl50, Cl64 process connection cannot be selected
- electrode with insulated cable (FEP) and insulated weight (FEP), length 1 ... 15 m, NPT, G1½ process connection cannot be selected
- 61 two fully coated stainless steel rod electrodes (PFA insulation), length 0.2 ... 2 m, not applicable for NT performance, can only be used with G1½ process connection

#### **PROCESS CONNECTION**

- pipe thread G1", housing material stainless steel (W. Nr. 1.4404 / AISI 316L), cannot be selected for performance type 61
- thread G1", housing material nickel-based alloy (W. Nr. 2.4856 / ALLOY 825) , cannot be selected for performance type 00, 10, 20, 22, 30, 31, 61
- **G** pipe thread G1½", can only be selected for performance type 61
- Cl50 Tri-Clamp Ø 50.5 mm, can only be selected for performance types 11, 12, 13, 32
- Cl64 Tri-Clamp Ø 64 mm, can only be selected for performance types 11, 12, 13, 32
- NPT 1" thread , can only be selected for performance types 00, 10, 30, 31, cannot be used for NT performance type

#### MATERIAL OF THE INNER O-RINGS

- **V** material FPM, not selectable for electrode types 11, 12, 13, 32, 22, 61
- **E** material EFDM, not selectable for electrode types 11, 12, 13, 32, 22, 61
- **B** material NBR, not selectable for electrode types 11, 12, 13, 32, 22, 61
- **F** material FFPM, not selectable for electrode types 11, 12, 13, 32, 22, 61

#### **OUTPUT TYPE**

current (4 ... 20 mA)

#### **ELECTRICAL CONNECTION**

- **B1** plastic cable gland M16, not possible for the NS, NTS performance
- **B2** plastic cable gland M20, not possible for the NS, NTS performance
- **H1** plastic cable gland for protective hose, not possible for the NS, NTS
- stainless steel cable gland M16, only for the NS, NTS

#### **SET-UP ELEMENTS**

- **D** version with OLED display
- **C** version with LCD display
- L without display, full lid

#### LENGTH OF ELECTRODE

**E** electrode length in mm

CLM-70 N - 11 - G1 - V - I - B1 - D E 1000 EXAMPLE OF CODING

ACCESSORIES					
1× seal (asbestos-free), other seals by request (PTFE, Al, etc.)*	included in the price		0		
steel welding flange, G1½	for an extra cost	ON-G1			
stainless steel welding flang, G1½	for an extra cost	NN-G1			
fixing nut, G1½ (stainless steel, plastic)	for an extra cost	UM-G1			
anchor roll (for CLM-70-31 only)	for an extra cost	KV-31			
dust proof bushing (for CLM-70-31 only)	for an extra cost	PR-31			
extension cable for PK-70-1 display	for an extra cost				

<sup>\*</sup> Except type 61. For pressure resistance see the table in the accessories datasheet - seals.

### SAFETY, PROTECTION, COMPATIBILITY AND EXPLOSION PROOF

The level meter is equipped with protection against fault voltage on the electrode, supply voltage polarity reversal, short-term overvoltage, and current overload on the output.

Protection against direct contact is ensured:

by safe voltage ČSN 33 2000-4-41

Electromagnetic compatibility is in accordance with the following standards:

- EN 55 011 (B), EN 61326-1, EN 61000-4-2 (A, 30kV)
- EN 61000-4-3 (A, 10V), EN 61000-4-4 (A, 2kV)
- EN 61000-4-5 (A, 2kV), EN 61000-4-6 (A, 10V)

This equipment has been issued with a Declaration of Conformity pursuant to Act No. 90/2016 Sb., as amended. The electrical equipment supplied complies with the requirements of applicable government regulations on safety and electromagnetic compatibility.

The manufacturer reserves the right to change the specifications and appearance of the product without prior notice.

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